

**Tirelire :**


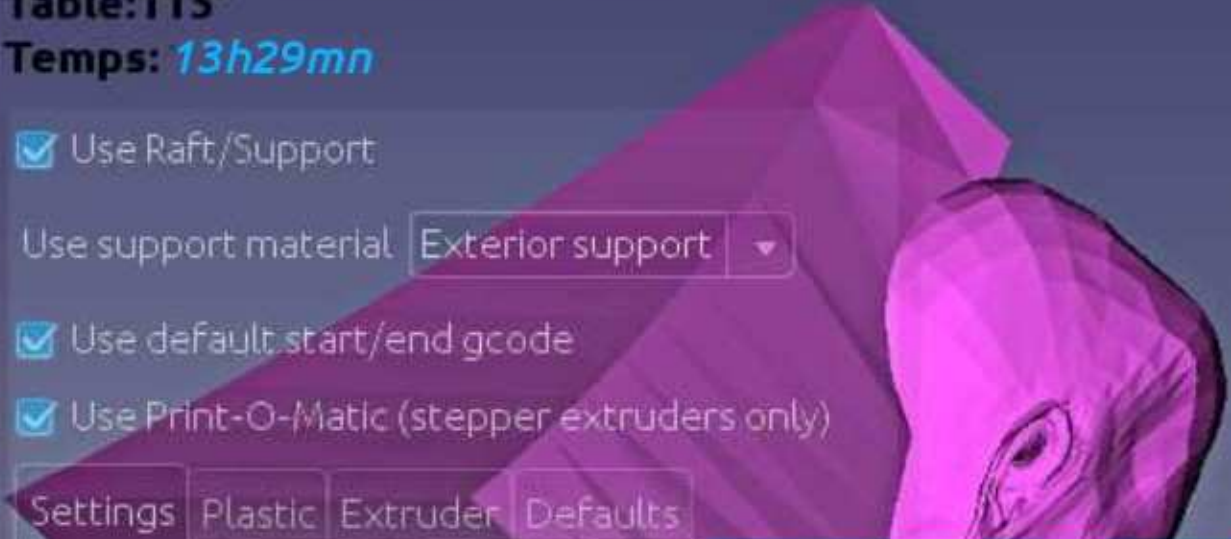
Generate GCode

### Pyramide Tirelire Avec Regard: Table:115° Temps: 13h29mn

- Use Raft/Support
- Use support material: Exterior support
- Use default start/end gcode
- Use Print-O-Matic (stepper extruders only)

Settings Plastic Extruder Defaults

Object infill (%)	10
Layer Height (mm)	0.27
Number of shells:	1
Feedrate (mm/s)	40
Travel Feedrate	55
Print temperature	220





*pyramide*

*Tirelire Avec Regard*

Generate GCode

**pyramide Regard:**

**Table: 115°**

**Temps: 23mn**

*"modifié le 11/09/2015"*

Use Raft/Support

Use support material:

Use default start/end gcode

Use Print-O-Matic (stepper extruder)

Settings Plastic Extruder Default

Object infill (%)

Layer Height (mm)

Number of shells:

Feedrate (mm/s)

Travel Feedrate

Print temperature



Generate GCode

**PyramideVisage:**  
**Table: 115°**  
**Temps: 14h26mn**

Use Raft/Support

Use support material: Exterior support

Use default start/end gcode

Use Print-O-Matic (stepper extruder)

Settings | Plastic | Extruder | Defaults

Object infill (%)	30
Layer Height (mm)	0.2
Number of shells	1
Feedrate (mm/s)	40
Travel Feedrate	55
Print temperature	220

*"socle et prénom" en option.*

