

**PORTE CLEFS :**

**Generate GCode**

**Table: 55°**

**Temps:**

- CleeCornes: 7h40mn**
- CleeRobe: 17h31mn**

Use Raft/Support

Use support material: Exterior support

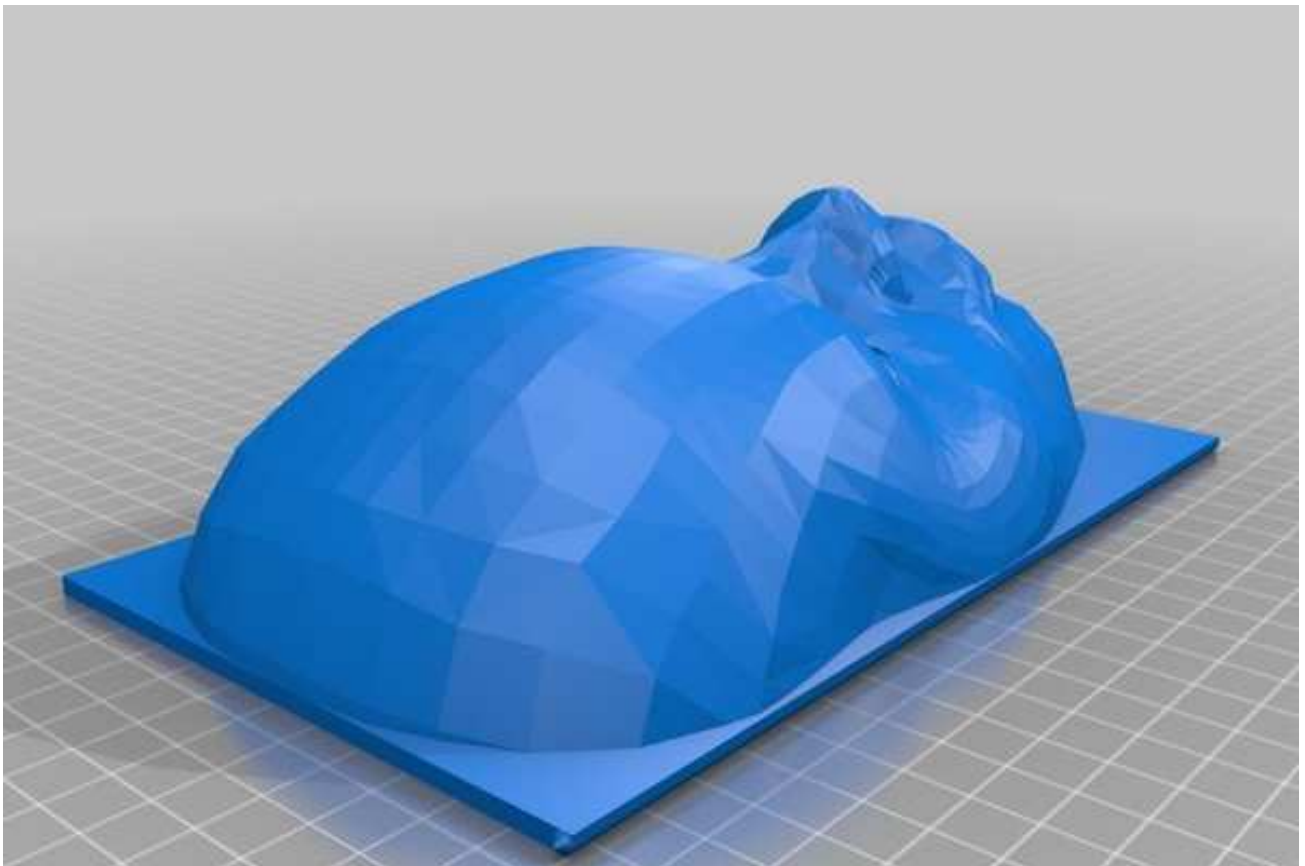
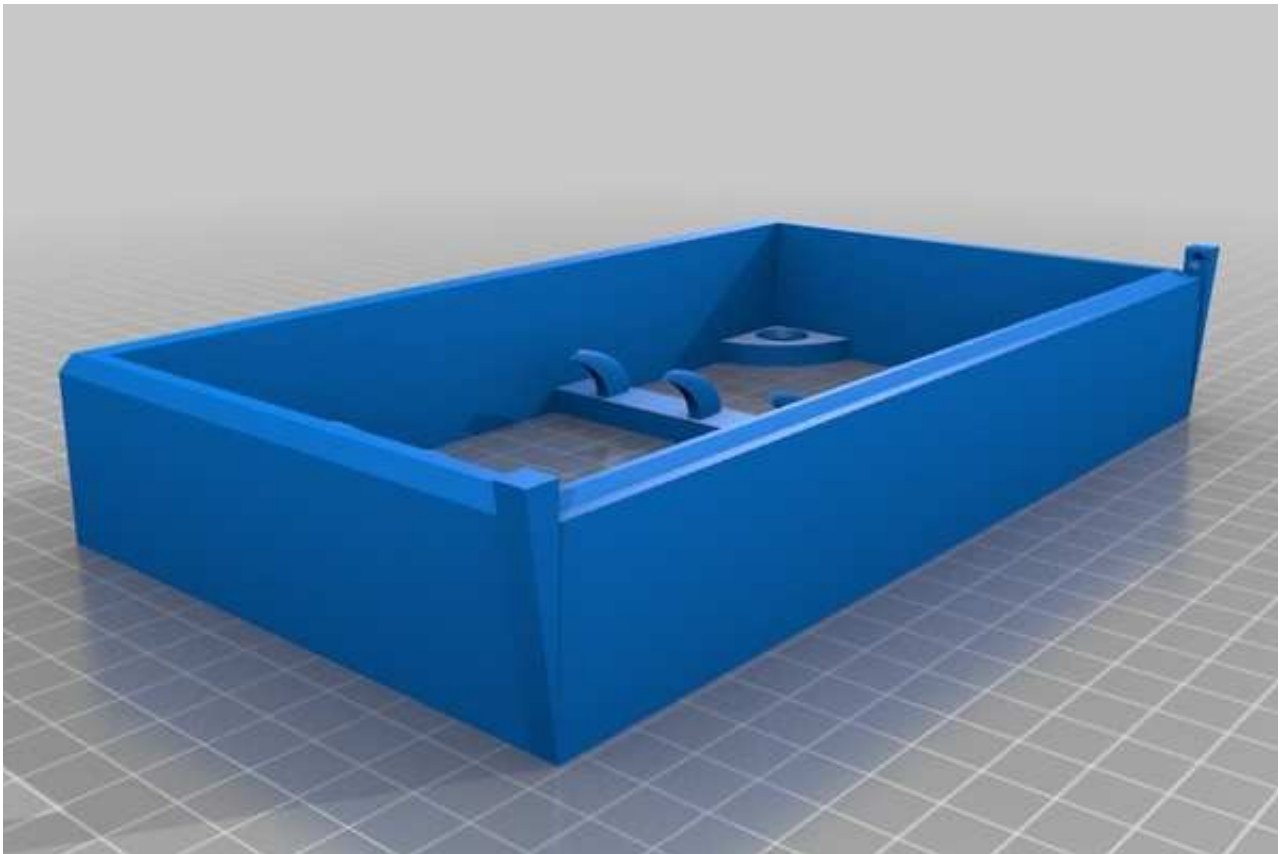
Use default start/end gcode

Use Print-O-Matic (stepper extruders only)

Settings	Plastic	Extruder	Default
Object infill (%)		10	
Layer Height (mm)		.27	
Number of shells		1	
Feedrate (mm/s)		40	
Travel Feedrate		55	
Print temperature		180	

**Box Keys**

**Box Keys**



**Generate GCode**

**Clée Cornes minima:**  
**Table: 70°**  
**Temps: 45mm**

- Use Raft/Support
- Use support material: Exterior support
- Use default start/end gcode
- Use Print-O-Matic stepper extruders only

Settings: **Extruder Defaults**

Object Infill (%)	10
Layer Height (mm)	.27
Number of shells:	1
Feedrate (mm/s)	40
Travel Feedrate	55
Print temperature	170

**Clée Cornes minima**



Generate GCode

**Test:**

**PivotCores: 1h45mm**

**PivotRobe: 1h12mm**



Use Raft/Support

Use support material

Use default start/end gcode

Use Print-O-Matic (stepper extruder)

Settings:

Object infill (%)

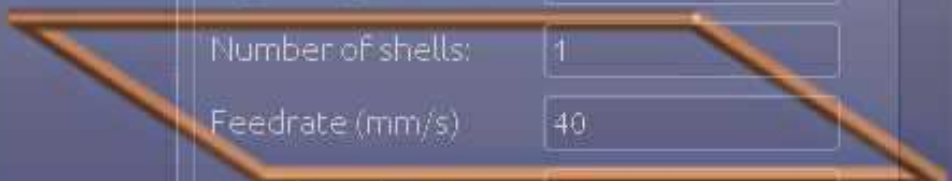
Layer Height (mm)

Number of shells:

Feedrate (mm/s)

Travel Feedrate

Print temperature



**Test Pivots**



**Test Pivots**